



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

003929

Ship JUNE 27

D205-633-017
Job Sheet 178466



Part No: D205-633-017

Job Qty: 2 ea

Part Name: Heli-Access-Step™ - Low Gear, Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/31/18

Job Tracking No:

Due Date: 6/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 17 IPP Rev:A 04.05.10 New Issue KJ/JLM IPP REV:B 11.01.12 AS PER DSI 9540
REV.A DD VERF:EC IPP REV:C 11.11.17 REMOVE DSI9540 dd VERF:

Ship Via:

Bill of Materials

JUN 18 2018

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/27/18	6/27/18	0.00	0.00	Start Up Stores/Pkg-1		6/18/2018
110	Packaging	2 pcs	6/27/18	6/27/18	0.00	0.00	Packaging1-2		JUN 28 2018
120	QC	2 pcs	6/27/18	6/27/18	0.00	0.00	QC4		
125	DC	2 pcs	6/27/18	6/27/18	0.00	0.00	DC		
130	Packaging	2 pcs	6/27/18	6/27/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea	6/27/18	6/27/18	0.00	0.00	QC21		JUL 06 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D205-633-017 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D205-633-017 Location : FG082

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	5067888
AN4-5A	Bolt	4 Ea (2 ea)	90-Start up Operation	5027725
AN4-6A	Bolt	4 Ea (2 ea)	90-Start up Operation	5044186
AN4-7A	Bolt	4 Ea (2 ea)	90-Start up Operation	5057520
AN5-14A	Bolt	2 Ea (1 ea)	90-Start up Operation	5056349
AN5-6A	Bolt	2 Ea (1 ea)	90-Start up Operation	5014942
D2021-101	Eyebolt	2 Ea (1 ea)	90-Start up Operation	7162445
D2022-101	Spacer	4 Ea (2 ea)	90-Start up Operation	5059045
D2022-103	Spacer	4 Ea (2 ea)	90-Start up Operation	5071112
D2562-007	Strut 19.22"	2 Ea (1 ea)	90-Start up Operation	5083792
D2563	Step Weldment Assembly	2 Ea (1 ea)	90-Start up Operation	5067054 X 1
D2565-401	Strut 18.29"	2 Ea (1 ea)	90-Start up Operation	5044233 X 1
D2565-403	Strut 15.64"	2 Ea (1 ea)	90-Start up Operation	5094248 X 1
D2565-405	Strut 19.45"	2 Ea (1 ea)	90-Start up Operation	5044275 X 1
D2565-407	Strut 10.79"	2 Ea (1 ea)	90-Start up Operation	5080052
D2565-409	Strut 9.34"	2 Ea (1 ea)	90-Start up Operation	5079017
D2565-411	Strut 13.81"	2 Ea (1 ea)	90-Start up Operation	5044304 X 1
MS21042L4	Nut	16 Ea (8 ea)	90-Start up Operation	5067898
MS21042L5	Nut	4 Ea (2 ea)	90-Start up Operation	5058178
NAS1149D0463J	Washer	30 Ea (15 ea)	90-Start up Operation	5067900
NAS1149D0563J	Washer	8 Ea (4 ea)	90-Start up Operation	5068662

Work Order update only

FAULT CATEGOR

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	2	438	0
	AN4-5A	4	54	0
	AN4-6A	4	1,369	0
	AN4-7A	4	144	0
	AN5-14A	2	85	0
	AN5-6A	2	15	0
	D2021-101	2	12	0
	D2022-101	4	45	0
	D2022-103	4	23	0
	D2562-007	2	1	0
	D2563	2	1	0
	D2565-401	2	2	0
	D2565-403	2	2	0
	D2565-405	2	2	0
	D2565-407	2	1	0
	D2565-409	2	1	0
	D2565-411	2	2	0
	MS21042L4	16	2,802	0
	MS21042L5	4	689	0
	NAS1149D0463J	30	5,442	0
	NAS1149D0563J	8	2,111	0

Part Specifications

Specifications could not be found.

Plex 5/31/18 2:54 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003929	S081858	AN4-14A	Bolt	S067888	ST344	2
003929	S081859	AN4-5A	Bolt	S027725	ST345	4
003929	S081860	AN4-6A	Bolt	S044186	ST345	4
003929	S081861	AN4-7A	Bolt	S057520	ST345	4
003929	S081846	AN5-14A	Bolt	S056344	ST338	2
003929	S081845	AN5-6A	Bolt	S014742	ST339	2
003929	S081862	D2021-101	Eyebolt	F162445	ST001	2
003929	S081863	D2022-101	Spacer	S059045	ST001	4
003929	S081864	D2022-103	Spacer	S071112	ST001	4
003929	S084813	D2562-007	Strut 19.22"	S083792	ST353	2
003929	S044233	D2565-401	Strut 18.29"	S044232	ST355	1
003929	S084814	D2565-401	Strut 18.29"	S083731	ST355	1
003929	S044248	D2565-403	Strut 15.64"	S044246	ST355	1
003929	S084816	D2565-403	Strut 15.64"	S083761	ST355	1
003929	S044275	D2565-405	Strut 19.45"	S044274	ST356	1
003929	S085065	D2565-405	Strut 19.45"	s084340	ST356	1
003929	S084815	D2565-407	Strut 10.79"	S080052	ST355	2
003929	S082289	D2565-409	Strut 9.34"	S079017	ST355	2
003929	S044304	D2565-411	Strut 13.81"	S044303	ST355	1
003929	S082288	D2565-411	Strut 13.81"	S079002	ST355	1
003929	S081865	MS21042L4	Nut	S067898	ST303	16
003929	S081844	MS21042L5	Nut	S058178	ST303	4
003929	S081842	NAS1149D0463J	Washer	s067900	ST263	30
003929	S081841	NAS1149D0563J	Washer	S068662	ST263	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/28/18 8:19 AM dart.quirion.sonia

5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY <i>NOT HERE?</i>
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER <i>NAS1149D04635</i>
4	3	3	4	AN960JD516	WASHER <i>NAS1149D05635</i>
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

• COPYRIGHT © 2002 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: C

Date: 13.12.13

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D205-633-011/-017

Description: HELI-ACCESS STEP, HIGH GEAR / STANDARD LOW GEAR

[illegible]